What is claimed is:

1

2

3

4

5

1

2

3

4

5

6

- 1. A centralized maintenance parts management system comprising:
- a warehouse facility for storing, in a centralized manner, a maintenance part for a plurality of types of machines located at a plurality of plants;
- a necessary parts management device for managing information about whether said maintenance part is necessary for said machines; and
- a parts shipment management device for specifying a maintenance part to be shipped from said warehouse facility based on said management information in said necessary parts management device.
 - 2. The centralized maintenance part management system as described in claim 1, further comprising an order management device for determining a maintenance part to be ordered and a quantity thereof based on inventory information of said maintenance part to be ordered in said warehouse facility or based on said management information in said necessary parts management device.
 - 3. The centralized maintenance part management system as described in claim 2, wherein: said order management device allows input of a target value for a total price of said maintenance part stored in said warehouse facility; and
 - when determining said quantity of said maintenance part to be ordered, said quantity of said maintenance part to be ordered is reduced according to set conditions so that said total price of said maintenance part stored in said warehouse facility approaches said target value.

said order management device estimates a quantity of a maintenance part needed based on at least one of a change in a quantity of said maintenance part to be shipped from said warehouse facility, a change in a maintenance inspection of said machines, and a change in an operating status of said machines; and said order management device determines said maintenance part to be ordered and said

said order management device determines said maintenance part to be ordered and said quantity thereof.

5. The centralized maintenance part management system as described in claim 1, further comprising an inspection period management device for storing information relating to periodic inspection periods for said machines, wherein

when there is a new machine to be managed in one of said plants, said inspection period management device uses said information relating to said periodic inspection periods for said machines to determine a periodic inspection period for said machine to be newly managed that is offset from said periodic inspection periods of said machines.

- 6. The centralized maintenance part management system as described in claim 1, wherein said necessary parts management device stores and maintains plant-by-plant inventory information indicating a quantity of said maintenance part stored in said plurality of plants and uses said plant-by-plant inventory information to evaluate whether said maintenance part is necessary.
- 7. The centralized maintenance part management system as described in claim 1, wherein, said parts shipment management device determines a plurality of maintenance parts to be shipped successively as a maintenance inspection progresses, when a single machine needs said maintenance parts to be shipped successively during said maintenance inspection.

8. The centralized maintenance part management system as described in claim 1, wherein said warehouse facility is an automated warehouse.

. The second of the second of

- 9. The centralized maintenance part management system as described in claim 3, wherein: said order management device estimates a quantity of a maintenance part needed based on at least one of a change in a quantity of said maintenance part to be shipped from said warehouse facility, a change in a maintenance inspection of said machines, and a change in an operating status of said machines; and
- said order management device determines said maintenance part to be ordered and said quantity thereof.
- 10. The centralized maintenance part management system as described in claim 2, further comprising an inspection period management device for storing information relating to periodic inspection periods for said machines, wherein
- when there is a new machine to be managed in one of said plants, said inspection period management device uses said information relating to said periodic inspection periods for said machines to determine a periodic inspection period for said machine to be newly managed that is offset from said periodic inspection periods of said machines.
- 11. The centralized maintenance part management system as described in claim 3, further comprising an inspection period management device for storing information relating to periodic inspection periods for said machines, wherein

- 6 machines to determine a periodic inspection period for said machine to be newly managed that is 7 offset from said periodic inspection periods of said machines.
 - 12. The centralized maintenance part management system as described in claim 4, further comprising an inspection period management device for storing information relating to periodic inspection periods for said machines, wherein

when there is a new machine to be managed in one of said plants, said inspection period management device uses said information relating to said periodic inspection periods for said machines to determine a periodic inspection period for said machine to be newly managed that is offset from said periodic inspection periods of said machines.

- 13. The centralized maintenance part management system as described in claim 2, wherein said necessary parts management device stores and maintains plant-by-plant inventory information indicating a quantity of said maintenance part stored in said plurality of plants and uses said plant-by-plant inventory information to evaluate whether said maintenance part is necessary.
- 14. The centralized maintenance part management system as described in claim 3, wherein said necessary parts management device stores and maintains plant-by-plant inventory information indicating a quantity of said maintenance part stored in said plurality of plants and uses said plant-by-plant inventory information to evaluate whether said maintenance part is necessary.

4 plant-by-plant inventory information to evaluate whether said maintenance part is necessary.

e e e

- 1 16. The centralized maintenance part management system as described in claim 5, wherein
- 2 said necessary parts management device stores and maintains plant-by-plant inventory information
- 3 indicating a quantity of said maintenance part stored in said plurality of plants and uses said
- 4 plant-by-plant inventory information to evaluate whether said maintenance part is necessary.
- 1 The centralized maintenance part management system as described in claim 2,
- wherein, said parts shipment management device determines a plurality of maintenance parts to be
- 3 shipped successively as a maintenance inspection progresses, when a single machine needs said
- 4 maintenance parts to be shipped successively during said maintenance inspection.
- 1 18. The centralized maintenance part management system as described in claim 3,
- 2 wherein, said parts shipment management device determines a plurality of maintenance parts to be
- 3 shipped successively as a maintenance inspection progresses, when a single machine needs said
- 4 maintenance parts to be shipped successively during said maintenance inspection.
- 1 19. The centralized maintenance part management system as described in claim 4,
- 2 wherein, said parts shipment management device determines a plurality of maintenance parts to be
- 3 shipped successively as said maintenance inspection progresses, when a single machine needs said
- 4 maintenance parts to be shipped successively during said maintenance inspection.
- 1 20. The centralized maintenance part management system as described in claim 5,
- 2 wherein, said parts shipment management device determines a plurality of maintenance parts to be

- 3 shipped successively as a maintenance inspection progresses, when a single machine needs said 4 maintenance parts to be shipped successively during said maintenance inspection. 21. The centralized maintenance part management system as described in claim 6, 1 2 wherein, said parts shipment management device determines a plurality of maintenance parts to be 3 shipped successively as a maintenance inspection progresses, when a single machine needs said maintenance parts to be shipped successively during said maintenance inspection. 4 1 22. A method of using a centralized maintenance part management system comprising the steps of: 2 storing in a warehouse facility, in a centralized manner, a maintenance part for a plurality 3 4 of types of machines located at a plurality of plants; 5 managing information about whether said maintenance part is necessary for said machines; 6 and 7 specifying a maintenance part to be shipped from said warehouse facility based on said 8 management information. 1 23. The method of using the centralized maintenance part management system according to claim 22, further comprising the step of: 2 determining a maintenance part to be ordered and a quantity thereof based on inventory 3 information of said maintenance part to be ordered in said warehouse facility or based on said 4

5

1

management information.

2 claim 23, further comprising the steps of: 3 inputting a target value for a total price of said maintenance part stored in said warehouse facility; and 4 5 determining said quantity of said maintenance part to be ordered, said quantity of said 6 maintenance part to be ordered is reduced according to set conditions so that said total price of said 7 maintenance part stored in said warehouse facility approaches said target value. 1 25. The method of using the centralized maintenance part management system according to 2 claim 23, further comprising the steps of: 3 estimating a quantity of a maintenance part needed based on at least one of a change in a quantity of said maintenance part to be shipped from said warehouse facility, a change in a 4 5 maintenance inspection of said machines, and a change in an operating status of said machines; and 6 determining said maintenance part to be ordered and said quantity thereof. 1 26. The method of using the centralized maintenance part management system according to 2 claim 22, further comprising the steps of: 3 storing information relating to periodic inspection periods for said machines; and 4 when there is a new machine to be managed in one of said plants, using said information relating to said periodic inspection periods for said machines to determine a periodic inspection 5 period for said machine to be newly managed that is offset from said periodic inspection periods of 6 7 said machines.

27. The method of using the centralized maintenance part management system according to

claim 22, further comprising the steps of:

1

2

- 3 storing and maintaining plant-by-plant inventory information indicating a quantity of said
- 4 maintenance part stored in said plurality of plants; and
- 5 using said plant-by-plant inventory information to evaluate whether said maintenance part is
- 6 necessary.
- 1 28. The method of using the centralized maintenance part management system according to
- 2 claim 22, further comprising the step of:
- determining maintenance parts to be shipped successively as a maintenance inspection
- 4 progresses, when a single machine needs a plurality of said maintenance parts to be shipped
- 5 successively during said maintenance inspection.